

Minimum Roll Bending Radius Reference of Curtain Wall Profiles

Profile	Bending Methods	Min Radius
300 * 100	Easy	R1500mm
300 * 100	Hard	R1000mm
250 * 120	Easy	R1500mm
250 * 120	Hard	R1000mm
200 * 150	Easy	R2000mm
200 * 150	Hard	R1500mm
180 * 160	Easy	R2000mm
180 * 160	Hard	R1500mm
170 * 170	Easy	R2000mm
170 * 170	Hard	R1500mm

- Notes: 1. The material is T4 state special-shaped aluminum profile
2. The material is not a large cavity rectangular tube
3. X*Y: X represents the axial height of the profile, Y represents the width of the profile, unit is mm